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## Millathane® 97 Sponge Compound With Expancel\* Microspheres

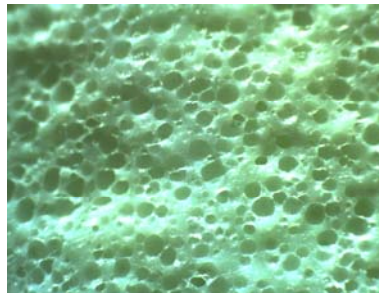
	XP-6158-E
Millathane® 97	100.0
Stearic Acid	0.2
Polyfil HG90 (clay)	15.0
Nucap 100G (Treated clay)	15.0
Mediaplast NB-4 (Plasticizer)	11.0
Irganox 1010	0.25
Tinuvin 328	0.25
Tinuvin 765	0.25
AC617A Polyethylene	2.0
Titanium Dioxide R	1.0
Akrosperse E2829 Green EPMB	0.5
SR231 (DEGDMA)	10.0
TAC	0.5
DiCup 40C	1.5
Expancel 930DU120	5.0
Total	162.45

**Press Cure 4'/170°C (338°F)**  
**(0.15" thick stock cured in 0.25" height mold)**

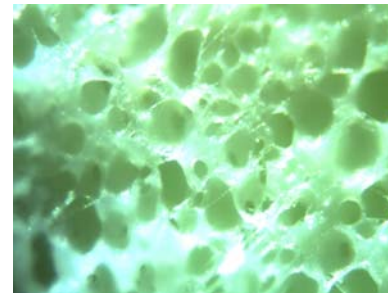
Hardness, Shore A	41
Hardness, Asker C	62
Density, g/cc	0.53



2x



4x



10x

Ref: XP-6158  
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\*Expancel® is a trademark of Akzo Nobel

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