



Formula ID 519 Compound M66-78 Cure: P Color: NB
Urethane Type: Polyester

Application: 70 Shore A, Yellow, Millathane® 66/66R Molding Compound

Table with columns for ingredients (e.g., Millathane®, Stearic Acid, Hi-Sil 233), quantities (e.g., 100.00, 0.20), and properties (e.g., Durometer, Modulus, Tensile Strength, Elongation, Tear Die, Specific Gravity, Cure Time, Mooney Viscosity, Heat Aging, Fluid Aging).

Other Tests and Info: **Millathane 66 PREMILLED should be used at 101.5 phr, as it contains 1.5 phr of hydrolysis stabilizer, or hydrolysis stabilizer (e.g., Millstab P) should be added to the formula at 1-3 phr, for better hydrolysis resistance.

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