



Formula ID 623 Compound V7242E Cure: P Color: B Urethane Type: Polyester

Application: 91 Shore A, Black, Millathane® 5004 Compound

Table with 4 columns: Component, Weight, Property, Value. Includes rows for Millathane® 5004, Stearic Acid, N330 Black, Fumed Silica, Saret 515, DiCup 40C, Struktol WB-222, and various mechanical and thermal properties like Durometer, Modulus, Tensile Strength, etc.

Other Tests and Info: Sample was post-cured 30'/135C; Tear C after oven aging 70h/150C = -44%; Mooney Scorch: MS/121C, t5=38', MDR/160C: ts2=1.0', t90=12.3' Note: Results are for compound WITHOUT Struktol WB222; Struktol addition is recommended to prevent sticking during processing

10/1/2020

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